### **Amendments to the Claims:**

This listing of claims replaces all prior versions and listings of claims in this application.

## **Listing of Claims:**

- 1. (Currently Amended) A warewashing detergent composition comprising:
- (a) a cleaning agent comprising a detersive amount of a about 0.5 wt.% to about 20 wt.% surfactant based on the weight of the detergent composition;
  - (b) an alkaline source in an amount effective to provide a use solution having a pH of at least about 8 and obtained by diluting the warewashing detergent composition with water; and
  - (c) a corrosion inhibitor in an amount sufficient for reducing corrosion and/or etching of glass, the corrosion inhibitor comprising:
    - (i) a source of aluminum ion; and
    - (ii) a source of zinc ion,

wherein the amount of the source of aluminum ion and the source of zinc ion is sufficient to provide a weight ratio of aluminum ion to zinc ion of between about 6:1 to and about 1:20, and wherein the composition is provided as a solid as a result of extrusion or casting.

# 2-3. (Canceled)

- 4. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the amount of source of aluminum ion and the amount of source of zinc ion is sufficient to provide a weight ratio of aluminum ion to zinc ion of between about 2:1 to and about 1:15.
- 5. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the detergent composition comprises between about 0.5 wt.% to and about 25 wt. % of the corrosion inhibitor.

- 6. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the eleaning agent surfactant comprises at least one of an anionic surfactant, a nonionic surfactant, a cationic surfactant, and or a zwitterionic surfactant.
- 7. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the alkaline source comprises at least one of a metal carbonate, an alkali metal hydroxide, and or a mixture thereof.
- 8. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the alkaline source comprises at least one of sodium carbonate, potassium carbonate, sodium bicarbonate, potassium bicarbonate, sodium sesquicarbonate, potassium sesquicarbonate, and or mixtures thereof.
- 9. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the alkaline source comprises at least one of sodium hydroxide, potassium hydroxide, and or mixtures thereof.
- 10. (Currently Amended) A warewashing detergent composition according to claim 1, the source of aluminum ion comprises at least one of sodium aluminate, aluminum bromide, aluminum chlorate, aluminum chloride, aluminum iodide, aluminum nitrate, aluminum sulfate, aluminum acetate, aluminum formate, aluminum tartrate, aluminum lactate, aluminum oleate, aluminum bromate, aluminum borate, aluminum potassium sulfate, aluminum zinc sulfate, aluminum phosphate, and or mixtures thereof.
- 11. (Currently Amended) A warewashing detergent composition according to claim 1, wherein the source of zinc ion comprises at least one of zinc chloride, zinc sulfate, zinc nitrate, zinc iodide, zinc thiocyanate, zinc fluorosilicate, zinc dichromate, zinc chlorate, sodium zincate, zinc gluconate, zinc acetate, zinc benzoate, zinc citrate, zinc lactate, zinc formate, zinc bromate, zinc fluoride, zinc fluorosilicate, zinc salicylate, and or mixtures thereof.

#### 12-24. (Canceled)

- 25. (Currently Amended) A method for using a warewashing detergent composition, the method comprising:
- (a) diluting a warewashing detergent composition <u>provided as a solid as a result of</u>
  <u>extrusion or casting</u> with water at a dilution ratio of water to warewashing detergent composition
  of at least about 20:1, wherein the warewashing detergent composition comprises:
- (i) a cleaning agent comprising a detersive amount of a about 0.5 wt.% to about 20 wt.% surfactant based on the weight of the detergent composition;
- (ii) an alkaline source in an amount effective to provide a use solution having a pH of at least about 8;
- (iii) a corrosion inhibitor in an amount sufficient for reducing corrosion and/or etching of glass, the corrosion inhibitor comprising a source of aluminum ion and a source of zinc ion sufficient to provide a weight ratio of aluminum ion to zinc ion of between about 6:1 to and about 1:20; and
  - (b) washing ware with the use solution in an automatic dishwashing machine.

# 26. (Canceled)

- 27. (Currently Amended) A process according to claim 25, wherein the amount of source of aluminum ion and the amount of source of zinc ion is sufficient to provide a weight ratio of aluminum ion to zinc ion of between about 2:1 to and about 1:15.
- 28. (Currently Amended) A process according to claim 25, wherein the detergent composition comprises between about 0.5 wt.% to and about 25 wt. % of the corrosion inhibitor.
- 29. (Currently Amended) A process according to claim 25, wherein the eleaning agent surfactant comprises at least one of an anionic surfactant, a nonionic surfactant, a cationic surfactant, or and a zwitterionic surfactant.
- 30. (Currently Amended) A process according to claim 25, wherein the alkaline source comprises at least one of a metal carbonate, an alkali metal hydroxide, or and a mixture thereof.

- 31. (Currently Amended) A process according to claim 25, wherein the alkaline source comprises at least one of sodium carbonate, potassium carbonate, sodium bicarbonate, potassium bicarbonate, sodium sesquicarbonate, potassium sesquicarbonate, and or mixtures thereof.
- 32. (Currently Amended) A process according to claim 25, wherein the alkaline source comprises at least one of sodium hydroxide, potassium hydroxide, and or mixtures thereof.
- 33. (Currently Amended) A process according to claim 25, the source of aluminum ion comprises at least one of sodium aluminate, aluminum bromide, aluminum chlorate, aluminum chloride, aluminum iodide, aluminum nitrate, aluminum sulfate, aluminum acetate, aluminum formate, aluminum tartrate, aluminum lactate, aluminum oleate, aluminum bromate, aluminum borate, aluminum potassium sulfate, aluminum zinc sulfate, aluminum phosphate, or and mixtures thereof.
- 34. (Currently Amended) A process according to claim 25, wherein the source of zinc ion comprises at least one of zinc chloride, zinc sulfate, zinc nitrate, zinc iodide, zinc thiocyanate, zinc fluorosilicate, zinc dichromate, zinc chlorate, sodium zincate, zinc gluconate, zinc acetate, zinc benzoate, zinc citrate, zinc lactate, zinc formate, zinc bromate, zinc bromide, zinc fluoride, zinc fluosilicate, zinc salicylate, and or mixtures thereof.

### 35-37. (Canceled)

- 38. (New) A warewashing detergent composition according to claim 1, wherein the solid is provided as a block having a size of at least about 5 grams.
- 39. (New) A warewashing detergent composition according to claim 1, wherein the solid is provided as a block having a size of at least about 50 grams.
- 40. (New) A warewashing detergent composition according to claim 1, wherein the solid is provided as a pellet having a size of at least about 5 grams.
- 41. (New) A warewashing detergent composition according to claim 1, wherein the composition further comprises peroxygen or active oxygen source bleaching agent.

- 42. (New) A warewashing detergent composition according to claim 1, further comprising encapsulated chlorine source bleaching agent.
- 43. (New) A warewashing detergent composition comprising:
- (a) a cleaning agent comprising about 0.5 wt.% to about 20 wt.% surfactant based on the weight of the detersive composition;
  - (b) an alkaline source in an amount effective to provide a use solution having a pH of at least about 8 and obtained by diluting the warewashing detergent composition with water;
  - (c) a corrosion inhibitor in an amount sufficient for reducing corrosion and/or etching of glass, the corrosion inhibitor comprising:
    - (i) a source of aluminum ion;
    - (ii) a source of zinc ion,

wherein the amount of the source of aluminum ion and the source of zinc ion is sufficient to provide a weight ratio of aluminum ion to zinc ion of about 6:1 to about 1:20; and

- (d) encapsulated chlorine bleaching agent.
- 44. (New) A warewashing detergent composition according to claim 43, wherein the amount of source of aluminum ion and the amount of source of zinc ion is sufficient to provide a weight ratio of aluminum ion to zinc ion is about 2:1 to about 1:15.
- 45. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 0.1 wt.% to about 70 wt.% chelating/sequestering agent.
- 46. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 0.1 wt.% to about 10 wt.% of the bleaching agent.
- 47. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 1 wt.% to about 20 wt.% detergent filler.

- 48. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 0.5 wt.% to about 10 wt.% anti-redeposition agent.
- 49. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 2 wt.% to about 10 wt.% water.
- 50. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises about 20 wt.% to about 40 wt.% water.
- 51. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises a block having a size of at least about 5 grams.
- 52. (New) A warewashing detergent composition according to claim 43, wherein the warewashing detergent composition comprises a block having a size of at least about 50 grams.
- 53. (New) A warewashing detergent composition according to claim 43, wherein the composition is provided in the form of a pellet.